

DART
AEROSPACEDart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K8A 1K7
Canada

Tel (613) 632-5200

D119-646-243
Job Sheet 175231

Part No: D119-646-243

Job Qty: 1 ea

Part Name: AW119 Repl. Skidtubes with Heavy Duty Wearplates, Float Compatible -Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG IIN-D119-646 REV D, D3905-045 REV E SHEETS 4,5, 7-14 IPP RevA: New issue DD verified by:EC
IPP REV B 12.11.05 (DEOD3905-B-1)(ecn 12-675) DD verf:JLM IPP REV:C 13.03.20 per chg003 ECN13-534
DD verf:JLM IPP REV:D 15.01.19 AS PER ECN-14-628 DD verf:JLM IPP REV:E 16.11.02 chg as per D3905
revD(DEO) DD verf:JLM IPP REV:F 17.05.19 as per dwg D3905 rev.e DD verf:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/20/18	0.00	0.00	Start Up Skidtubes-1		J.S.
110	Skidtubes	1 pcs		4/20/18	0.00	2.07	Skidtubes-1		J.S.
120	HandFinish	1 pcs		4/20/18	0.00	1.05	HandFinish1		J.S.
130	QC	1 pcs		4/20/18	0.00	0.00	QC7-1		J.S.
150	Skidtubes	1 pcs		4/20/18	0.00	2.07	Skidtubes-1		J.S.
155	CNC Bend Skidtubes	1 pcs		4/20/18	0.00	1.20	CNC Bend Skidtube		J.S.
165	QC	1 pcs		4/20/18	0.00	0.00	QC5		J.S.
180	Skidtubes	1 pcs		4/20/18	0.00	2.07	Skidtubes-1		J.S.
190	QC	1 pcs		4/20/18	0.00	0.00	QC5		J.S.
200	CNC Bend Skidtubes	1 pcs		4/20/18	0.00	1.20	CNC Bend Skidtube		J.S.
210	Skidtubes	1 pcs		4/20/18	0.00	1.41	Skidtubes-1		J.S.
220	QC	1 pcs		4/20/18	0.00	0.00	QC5		J.S.
224	Skidtubes	1 pcs		4/21/18	0.00	3.70	Skidtubes-1		J.S.
225	QC	1 pcs		4/21/18	0.00	0.00	QC5		J.S.
226	QC	1 pcs		4/21/18	0.00	0.00	QC10		J.S.
227	HandFinish	1 pcs		4/21/18	0.00	1.05	HandFinish2		J.S.
240	Spray Paint	1 pcs		4/21/18	0.00	0.56	Spray Paint		J.S.
245	QC	1 pcs		4/21/18	0.00	0.00	QC14		J.S.
250	HandFinish	1 pcs		4/21/18	0.00	1.05	HandFinish4		J.S.
260	QC	1 pcs		4/21/18	0.00	0.00	QC5		J.S.
270	HandFinish	1 pcs		4/21/18	0.00	1.49	HandFinish4		J.S.
280	QC	1 pcs		4/21/18	0.00	0.00	QC5		J.S.
285	HandFinish	1 pcs		4/23/18	0.00	1.05	HandFinish3		J.S.
286	QC	1 pcs		4/23/18	0.00	0.00	QC5		J.S.
288	DC	1 pcs		4/23/18	0.00	0.00	DC		J.S.
290	Packaging	1 pcs		4/23/18	0.00	0.00	Packaging3-1		J.S.
300	QC21-FG	1 Ea		4/23/18	0.00	0.00	QC21		J.S.

Part Op 110 - 1- Inspect Mat'l D2500-1-190 for damage 2- Ensure squareness of ends
Descriptions: 120 - Chemical Conversion Coat per QSI005 4.1
130 - QC7-Inspect Chemical Conversion Coat

150 - 1- Install drill jig DT9480 drill all x-bolt spacer holes using 3/16 drill first side only. 2- 2nd side, locating from first saddle holes use DT9861 A/B to drill 2nd side fwd saddle holes. 3- 2nd side locating from fwd saddle drill remaining crossbolt spacer holes using DT9477 4- Scribe batch # inside aft end of tube

155 - 1- Bend AFT end of tube using CNC Bender 1 and bend prog. D3905 AFT as per dwg D3905. Must use bending Aid DT9538, located 23.25" from Aft end. 2- Ensure bending Aid DT9538 is positioned correctly, that the bender set up in on full wide and that the indexing ridge is covered with graphite grease.

165 - QC5- Inspect part completeness to step on W/O

180 - 1- Verify dimension of bend as per dwg D3905 2- Buff out marks left from bending. 3- Drill Aft Float bag holes using DT9493 as per dwg D3905 detail G and section F-F, open to finished size 4- Open x-bolt spacer holes to finished size as per dwg (sections D-D and E-E) ***DO NOT OPEN FWD SADDLE HOLES*** 5- Drill Aft wearplate and wearpad holes using DT9546 and DT9545 as per dwg D3905 detail G open to finished size 6- Deburr, blow out chips from inside of tube 7- Bond web in place as per Dwg D3905 & QSI 015. A/R Sikaflex-291 M1381054 Sikaflex expire date: 18-04-26 Start: _____ Time: _____ Finish: _____ Time: _____ ***** (Adhere for 12 hours)*****

190 - QC5- Inspect part completeness to step on W/O

200 - 1- Bend Fwd end of tube using bender 1 and bend prog. D3905 & Folio -04 Fwd. Use bending aid DT9544 ensure proper positioning 2- Cut Fwd end of tube as per dwg. ***VERIFY MEASUREMENT BEFORE CUTTING***

210 - 1- Buff out marks left from bending 2- Drill Fwd cap holes using DT8215. 3- Open Fwd saddle holes to finished size as per dwg 4- Drill Fwd x-bolt hole and open to finished size using DT9816 5- Drill 1.87" and 3.74 holes using DT10045 A&B locate from FWD saddle hole. (verify measurement) as per dwg. 6- Drill towing hole using DT10047 locate from FWD saddle hole and open to finished size. 7- C'sink FWD cap hole as per detail "C" 10- Deburr, blow out chips from inside of tube.

220 - QC5- Inspect part completeness to step on W/O

224 - NOTE: TACK IN 2 MOST FWD X-BOLT SPACERS AND TEST FIT FWD GROUND HANDLING FIXTURE, IF FIXTURE FITS WELL THEN PROCEED. FIXTURE DT10091. 1- Countersink x-bolt holes as per dwg 2- Remove alodine prepare for welding 3- Insert x-bolt spacers 4- Weld x-bolt spacer as per dwg A/R Alum rod Batch: 038671 5- Grind welds flush as per dwg 6- Counter bore x-bolt holes as per dwg 7- Deburr 8- Pick D2855-5 cap and transfer drill missing hole. Deburr and identify cap with skid tube batch#.

225 - QC5- Inspect part completeness to step on W/O TEST FIT USING FIXTURE DT10091.

226 - QC10- Inspect visual per QSI004- ground welds

227 - Pressure Wash per QSI005 4.3

240 - Spray Painting per QSI005 4.2 *****AS PER DEO DETAIL "F" NOTE 8, SHEET 8 MASK THIS AREA, DO NOT APPLY PRIMER OR PAINT***** PRIME AS PER DWG AND QSI 005 4.2 BATCH: _____ PAINT WHITE AS PER DWG AND QSI 005 4.2 BATCH: _____

245 - QC14- Inspect Spray Paint

250 - Assemble as per dwg 1- Install Inserts as per Dwg D3905.

260 - QC5- Inspect part completeness to step on W/O

270 - 1- Install wearpads, gaskets and wearplates as per Dwg D3905. Put sikaflex in insert before installing bolts and washers A/R Sikaflex-240/-291 M138287 Sikaflex expire date: 18-04-26 2- install plugs assembly as per dwg. 3- Inspect for foreign objects as per QSI 024 4- Install D2855-3 Cap and seal with Sikaflex. Clean excess adhesive. A/R Sikaflex-240/-291 M138787 Sikaflex expire date: 18-04-26 5- Install insert in D2855- Cap. Install cap and seal with Sikaflex. Clean excess adhesive. A/R Sikaflex-240/-291 M138787 Sikaflex expire date: 18-04-26 6- Install (2) D5101-041 and (1) D5101-047 as per dwg by using DT10117

280 - QC5- Inspect part completeness to step on W/O

285 - Wing Walk as per dwg QSI005 4.4 Batch M138787

286 - QC5- Inspect part completeness to step on W/O

288 - Document Control Photocopy bluefile & type labels per PPP D119-646-243 CHG 005

290 - Identify as per dwg & Stock Location: _____

300 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-1-190	Ext'n - 1" Beam Tube 4"	1 Ea (1 ea)	90-Start up Operation	159 717
D3681-1	Spacer	8 Ea (8 ea)	90-Start up Operation	5022530
D3903-1	Spacer	12 Ea (12 ea)	90-Start up Operation	5021043
D2579	Crossbolt Spacer	2 Ea (2 ea)	224-Skidtubes	5040524
D2855-5	Cap	1 Ea (1 ea)	224-Skidtubes	5016939
ALS4-1032-130	Rivnut	10 Ea (10 ea)	250-HandFinish	5008959
ALS4-1032-225	Rivnut	1 Ea (1 ea)	270-HandFinish	5034386
AN3C46A	Bolt	4 Ea (4 ea)	270-HandFinish	5041155
AN3C50A	Bolt	4 Ea (4 ea)	270-HandFinish	5019395
AN3C5A	Bolt	12 Ea (12 ea)	270-HandFinish	5057153
AN4C46A	Bolt	3 Ea (3 ea)	270-HandFinish	5006303
D2855-3	Cap	1 Ea (1 ea)	270-HandFinish	F153791
D3411-3	Washer	16 Ea (16 ea)	270-HandFinish	5019057
D3672-1	Washer, Phenolic	2 Ea (2 ea)	270-HandFinish	F150074
D3847-1	Wearpad	1 Ea (1 ea)	270-HandFinish	5036137
D3847-11	Wearpad	1 Ea (1 ea)	270-HandFinish	F154851
D3849-045	Run-on Landing Wearplate Aft For Float Skidtubes	1 Ea (1 ea)	270-HandFinish	F154850
D3849-047	Run-on Landing Wearplate Fwd For Float Skidtubes	1 Ea (1 ea)	270-HandFinish	5046772
D3904-1	Washer	16 Ea (16 ea)	270-HandFinish	5046773
D5101-041	Crossbolt Spacer Assembly	2 Ea (2 ea)	270-HandFinish	F143449
D5101-047	Crossbolt Spacer Assembly	1 Ea (1 ea)	270-HandFinish	5000833
D5101-3	Insert	6 Ea (6 ea)	270-HandFinish	F158939
D5101-5	Insert	6 Ea (6 ea)	270-HandFinish	F158796
MS21043-3	Nut	8 Ea (8 ea)	270-HandFinish	5057534
MS21043-4	Nut	3 Ea (3 ea)	270-HandFinish	5038086
MS24694-C52	Screw	2 Ea (2 ea)	270-HandFinish	F1137951
NAS1149C0332R	Washer	8 Ea (8 ea)	270-HandFinish	5044236
NAS1149D0416J	Washer	3 Ea (3 ea)	270-HandFinish	F11131511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-1-190	1	80	0
	D3681-1	8	248	0
	D3903-1	12	37	0
224-Skidtubes	D2579	2	89	0
	D2855-5	1	94	0
250-HandFinish	ALS4-1032-130	10	6,811	0
270-HandFinish	ALS4-1032-225	1	778	0
	AN3C46A	4	197	0
	AN3C50A	4	110	0
	AN3C5A	12	54	0
	AN4C46A	3	194	0
	D2855-3	1	9	0
	D3411-3	16	56	0
	D3672-1	2	1,071	0
	D3847-1	1	48	0
	D3847-11	1	19	0
	D3849-045	1	2	0
	D3849-047	1	5	0
	D3904-1	16	163	0
	D5101-041	2	18	0
	D5101-047	1	2	0
	D5101-3	6	68	0
	D5101-5	6	54	0
	MS21043-3	8	876	0
	MS21043-4	3	899	0
	MS24694-C52	2	61	0
	NAS1149C0332R	8	7,398	0
	NAS1149D0416J	3	3,195	0

180-Skidtubes

D3885-3

5000623

Part Specifications

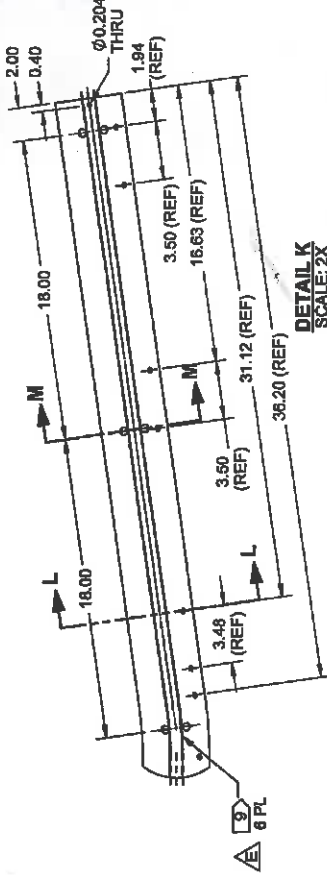
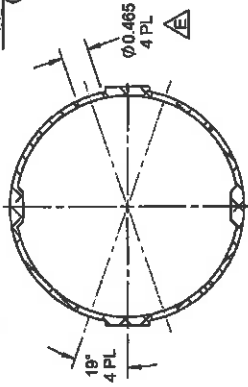
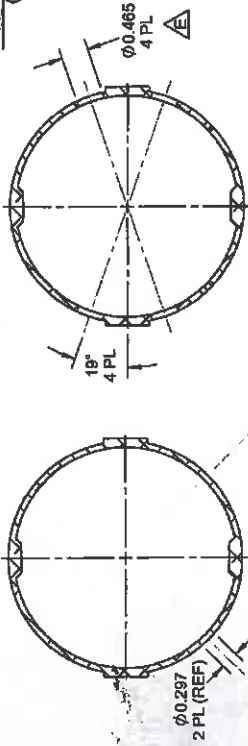
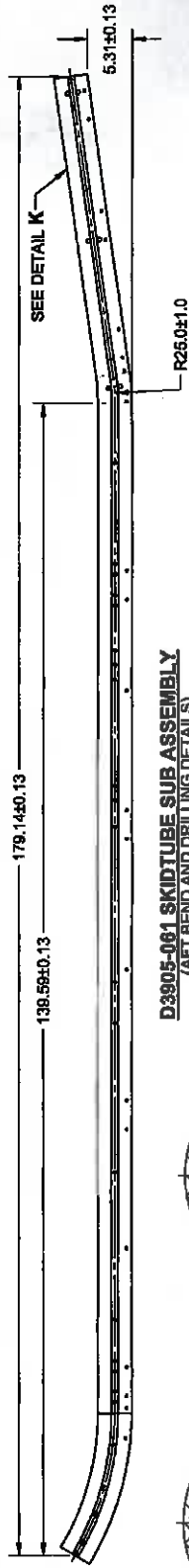
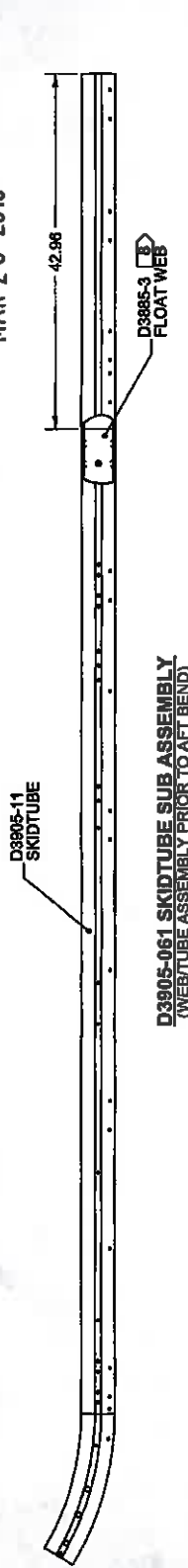
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Plex 3/29/18 11:49 AM Dart.Gagnon.Michelle

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 175231
MAR 29 2018

ITEM	QTY -81	P/N	DESCRIPTION
		D3905-061	SKIDTUBE SUB ASSEMBLY
1	1	D3885-3	FLOAT WEB
2	1	D3905-11	SKIDTUBE

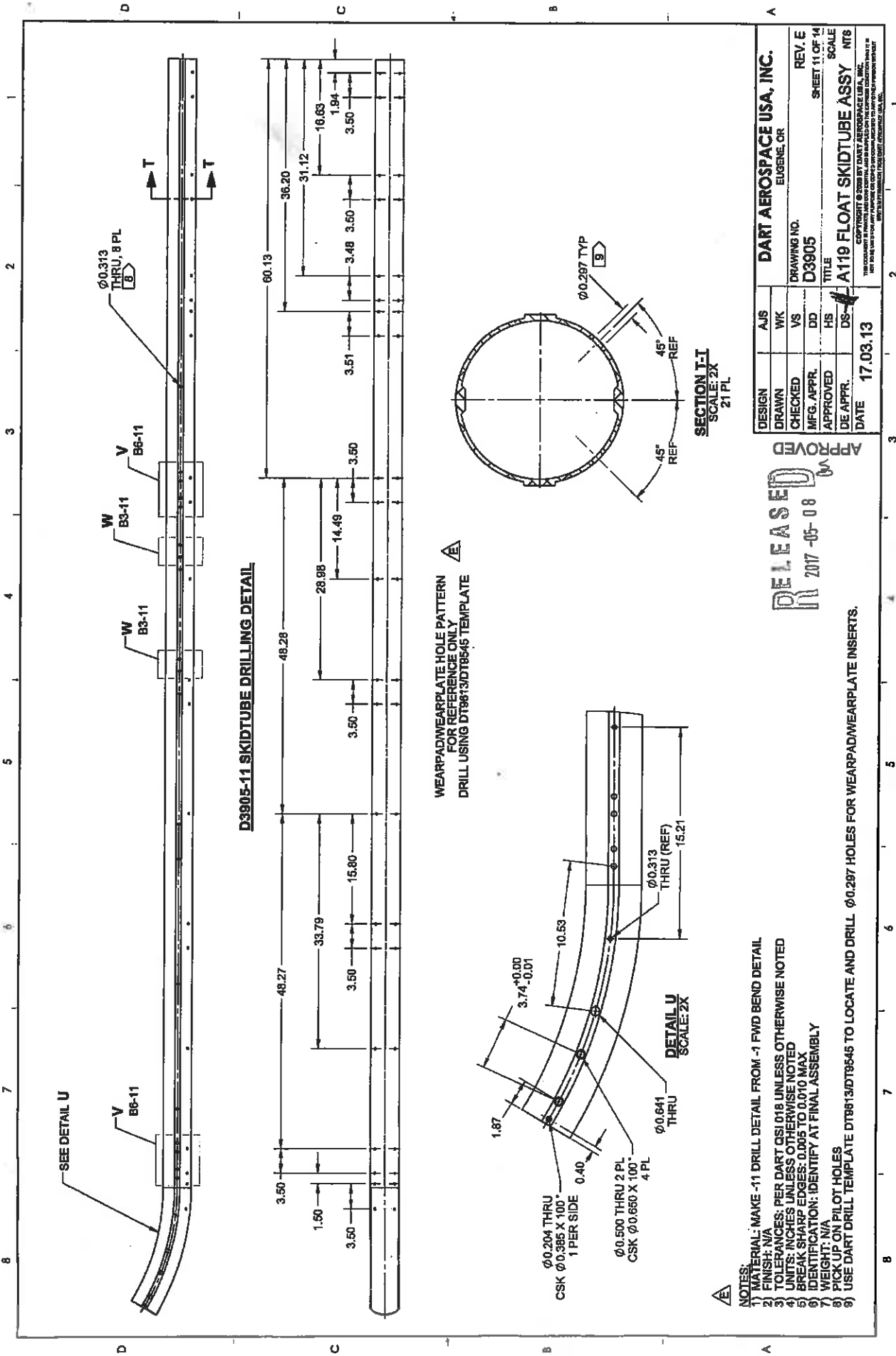


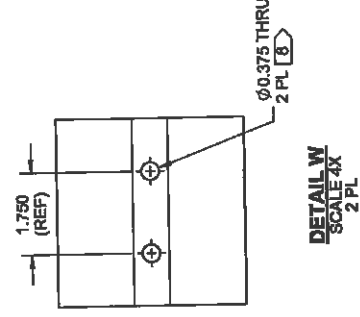
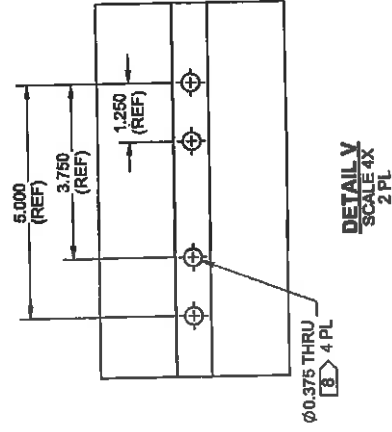
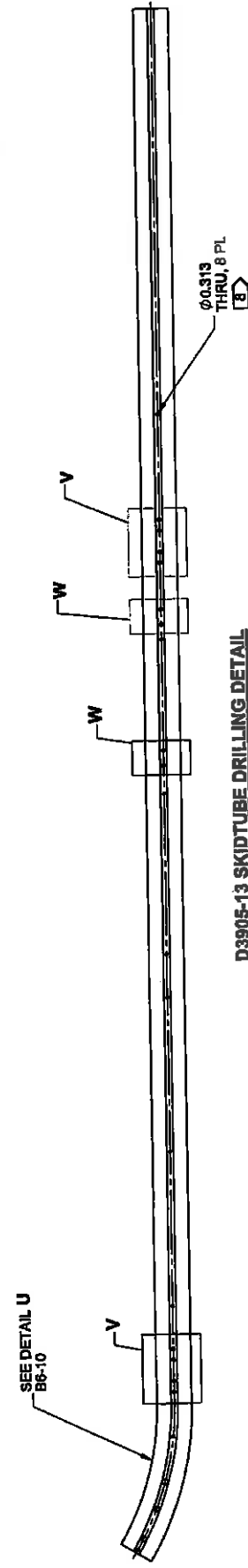
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.006 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AT FINAL ASSEMBLY
 - 7) INSERT: D3885-3 WEB TO LOCATION SHOWN OFF AFT END OF SKIDTUBE AND BOND WEB INTO OUTER TUBE
 - 8) WITH SIKAFLEX-241L291 ADHESIVE PER DART QSI 016 AFTER BENDING. ENSURE HOLES LINE-UP
 - 9) RELIEVE RIDGE FLUSH WITH SKIDTUBE FOR INSERT CLEARANCE, MAX 0.130 INTO RIDGE

DESIGN	AJS	WK	VS	DD	HS	DS	DATE	17.03.13
DRAWN								
CHECKED								
MFG. APPR.								
DE APPR.								
DATE								

RELEASED
R 2017-05-08
APPROVED

DART AEROSPACE USA, INC.	EUGENE, OR	REV. E
DRAWING NO.	D3905	SHEET 9 OF 14
TITLE	A119 FLOAT SKIDTUBE ASSY	SCALE
NTS		



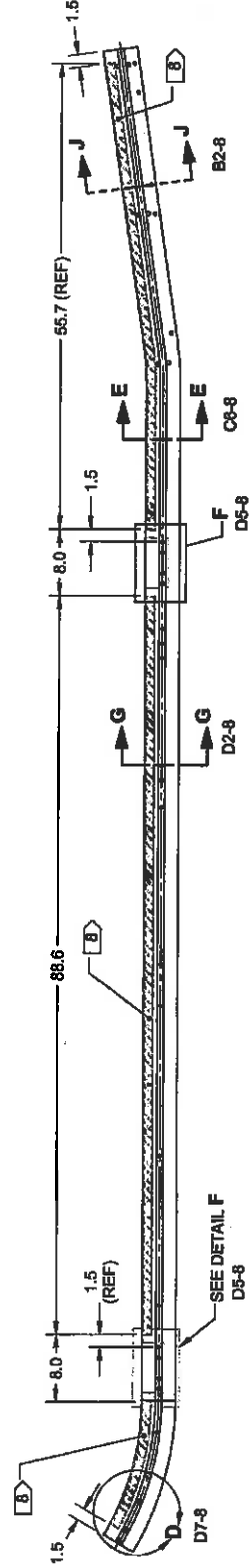


NOTES:
 1 MATERIAL: MAKE -13 DRILL DETAIL FROM -1 FWD BEND DETAIL
 2 FINISH: N/A
 3 TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4 UNITS: INCHES UNLESS OTHERWISE NOTED
 5 BREAK SHARP EDGES: 0.006 TO 0.010 MAX
 6 IDENTIFICATION: IDENTIFY AT FINAL ASSEMBLY
 7 WEIGHT: N/A
 8 PICK UP ON PILOT HOLES

APPROVED
RELEASED
2017-05-08

DESIGN	ASIS	DART AEROSPACE USA, INC.	
DRAWN	WK	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. E
MFG. APPR.	DD	D3905	SHEET 12 OF 14
APPROVED	HS	SCALE	
DE APRIL	DS	A119 FLOAT SKIDTUBE ASSY NTS	
DATE	17.03.13	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.	
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ITEM	QTY -683	P/N	DESCRIPTION
1	X	D3905-083	SKIDTUBE SUB ASSY
2	2	D2579	CROSS BOLT SPACER
3	8	D3881-1	SPACER
4	12	D3905-1	SPACER
5	1	D3905-083	SKIDTUBE SUB ASSEMBLY
6	10	ALS4-1032-130	INSERT



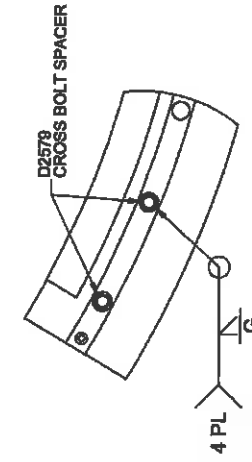
A D3905-053 SKIDTUBE SUB ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: PRIME (REF 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2.2.4
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AT NEXT ASSEMBLY
 - 7) WEIGHT: N/A
 - 8) AFTER APPLICATION OF FINISH, PAINT TOP SURFACE OF SKIDTUBE WITH MIL-W-5044 ANTI-SKID PAINT (WING WALK) AS INDICATED TO 0.50" ABOVE LOCATION RIDGE, PER QSI 005 SECTION 4.4

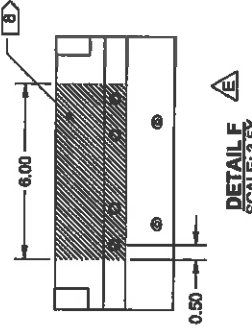
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2017-05-08

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DRAWN	WK	EUGENE, OR
CHECKED	VS	DRAWING NO.
MFG. APPR.	DD	D3905
APPROVED	HS	TITLE
DE APPR.	DS	A119 FLOAT SKIDTUBE ASSY
DATE	17.03.13	SCALE
		NTS

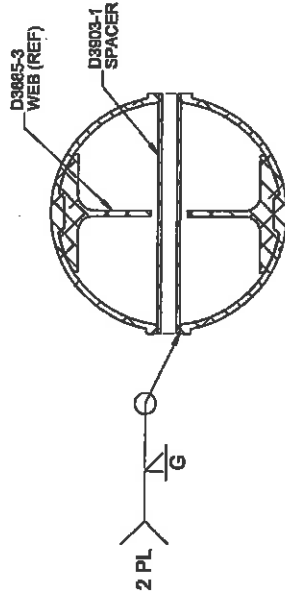
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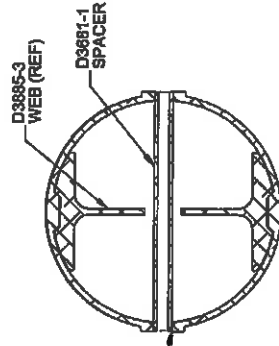
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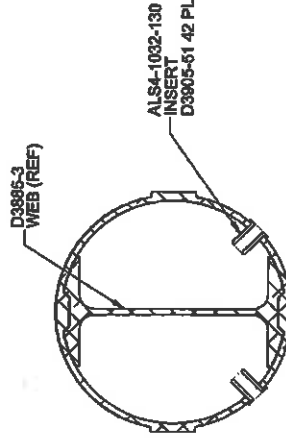
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SCALE: 3.5X



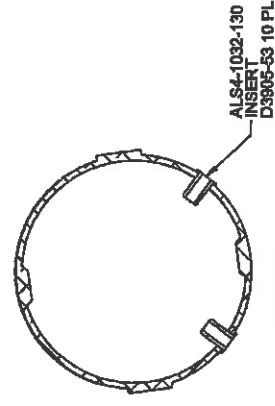
SECTION G-G
SCALE: 7X
12 PL



SECTION E-E
SCALE: 7X
8 PL



SECTION H-H
SCALE: 7X
D3805-51 21 PL



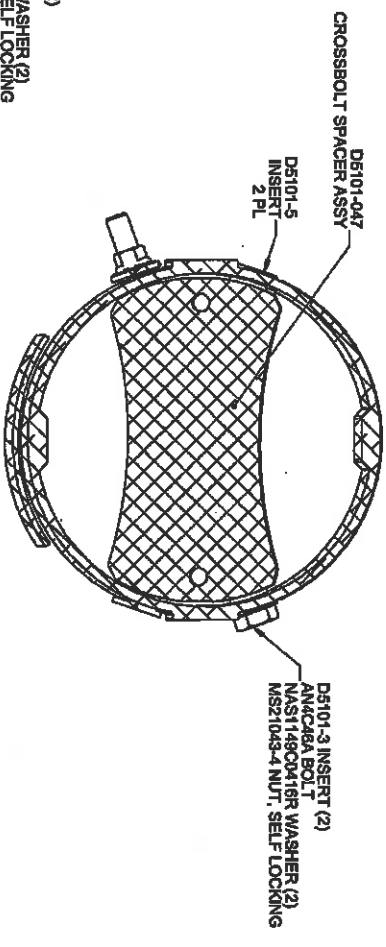
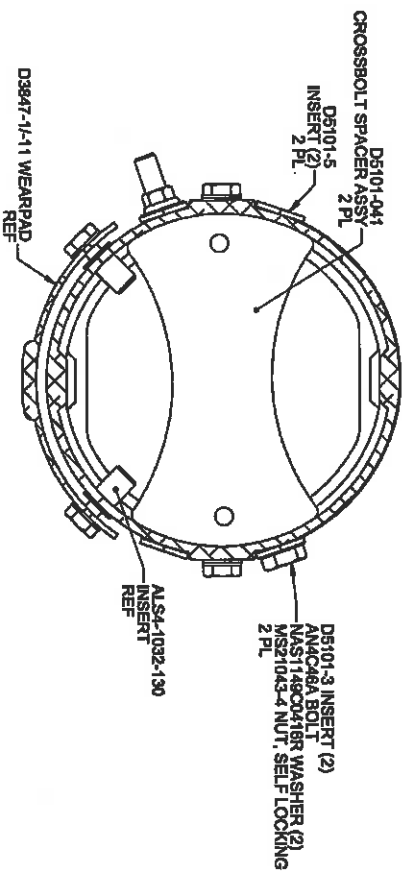
SECTION J-J
SCALE: 7X
D3805-53 5 PL

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: PRIME (REF 4.2.1.3) AND PAINT WHITE PER DART QSI 005 4.2.2.4
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AT FINAL ASSEMBLY
 - 7) WEIGHT: N/A
 - 8) MASK THIS AREA AND DO NOT APPLY PRIMER OR PAINT
 - 9) AFTER DRILLING AND BENDING ASSEMBLY, PERFORM THE FOLLOWING FOR THE SECTION G-G $\phi 0.375$ HOLES ONLY:
 - i) CHAMFER HOLES $\phi 0.475 \times 45^\circ$
 - ii) INSERT D3803-1 SPACER
 - iii) WELD INTO PLACE AND GRIND FLUSH
 - iv) CBORE TO $\phi 0.313 \times 0.75$ DEEP
 - v) DEBURR HOLES
 - 10) AFTER DRILLING AND BENDING ASSEMBLY, PERFORM THE FOLLOWING FOR THE SECTION E-E $\phi 0.313$ HOLES ONLY:
 - i) CHAMFER HOLES $\phi 0.354 \times 45^\circ$ OR 0.060 DEEP $\times 45^\circ$ (BOTH SIDES)
 - ii) INSERT D3881-1 SPACER
 - iii) WELD INTO PLACE AND GRIND FLUSH
 - iv) DEBURR HOLES
 - 11) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE USA, INC.
DRAWN	WK	EUZYNE, OR
CHECKED	VB	DRAWING NO.
MFG. APPR.	DD	D3905
APPROVED	HS	TITLE
DATE	17.03.13	A119 FLOAT SKIDTUBE ASSY
REV. E		SHEET 5 OF 14
SCALE		NTS

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SECTION B-B
SCALE 12X

SECTION A-A
SCALE: 12X

DESIGN	ALS	DART AEROSPACE USA, INC.
DRAWN	WK	EUGENE, OR
CHECKED	VS	
MFG. APPR.	DD	
APPROVED	HS	
DE APPR.	DE	
DATE	17.03.13	
DRAWING NO.	D3905	REV. E
TITLE	A119 FLOAT SKIDTUBE ASSY	SCALE
NTS		

RELEASED
2017-05-08
APPROVED

ml 17jun 2019



DQA: _____ Date: _____
QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

Work Order: 175231		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. D119-646-243		Rework ☐ Scrap ☐ Use-as-is ☒		Skid-tube ☒ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐			
NCR No. 19-7149		Suspected Unapproved		QTY Effective : 1							
Date: 18-05-17		Step #: 155		Disposition							
Description Work Order Deviation		Accepted will not effect skid function.									
Tube is bent low, 4.83" high (-0.24")											
Root Cause		FAULT CATEGORY									
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
Design ☐		Operator ☐		Bending ☒		Set-up ☐		Folio/Program ☐		Outside Dimensions ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐		Grain ☐		Over/Under tolerance ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Part Incorrect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
Material ☒		Use for Testing ☐		Cuffs ☐		Contamination ☐		Out of Sequence ☐		Part Moved ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐		Off-set ☐		Drawing ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐		Mislabeled ☐		Finish ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Undeal ☐		Fit/Function ☐		Misread ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Misaligned/off center ☐		Turning Sequence ☐	
Past Expiry Date ☐		Manufacturing Process ☐									
Misidentified ☐		Past Due ☐									
OTHER : ☐											
MISIDENTIFIED											
QC / QA Coordinator Approval		DAS 9 18-05-17									
Lead hand / Supervisor Approval Verification		DAS 9 9-89 18-05-17									
MRB (QSI042) Approval		DAS 12 9-89 18-05-17									



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO039704

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039704
PO Date: 4/25/18
Due Date:
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175480	D3391-023	Mid Tube Assembly	Firmed		1 pcs	0 pcs	1 pcs	\$125.00/pcs	\$125.00
	175479			Firmed		1 pcs	0 pcs	1 pcs	\$125.00/pcs	\$125.00
	175481			Firmed	4/25/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs	\$125.00
Sub Total:						3	0	3		\$375.00
2	174835	D350-636-011	Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed		1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
	175229			Firmed		1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
Sub Total:						2	0	2		\$450.00
3	174817	D119-646-243	AW119 Repl. Skidtube with Heavy Duty Wearplates, Float Compatible - Fits LH or RH	Firmed		1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
	175231			Firmed		1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
Sub Total:						2	0	2		\$450.00
Grand Total:										\$1,275.00

Order Notes

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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